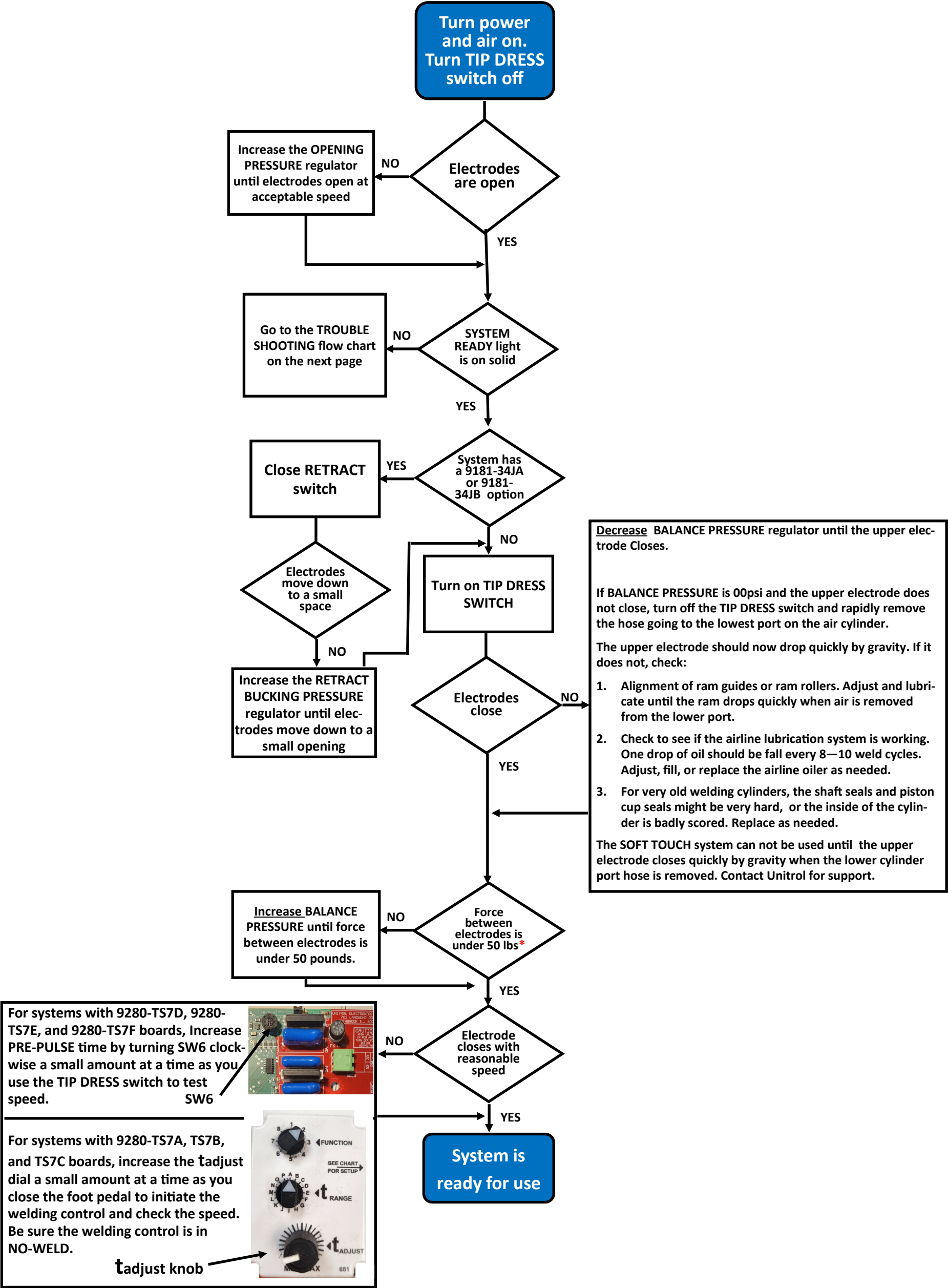
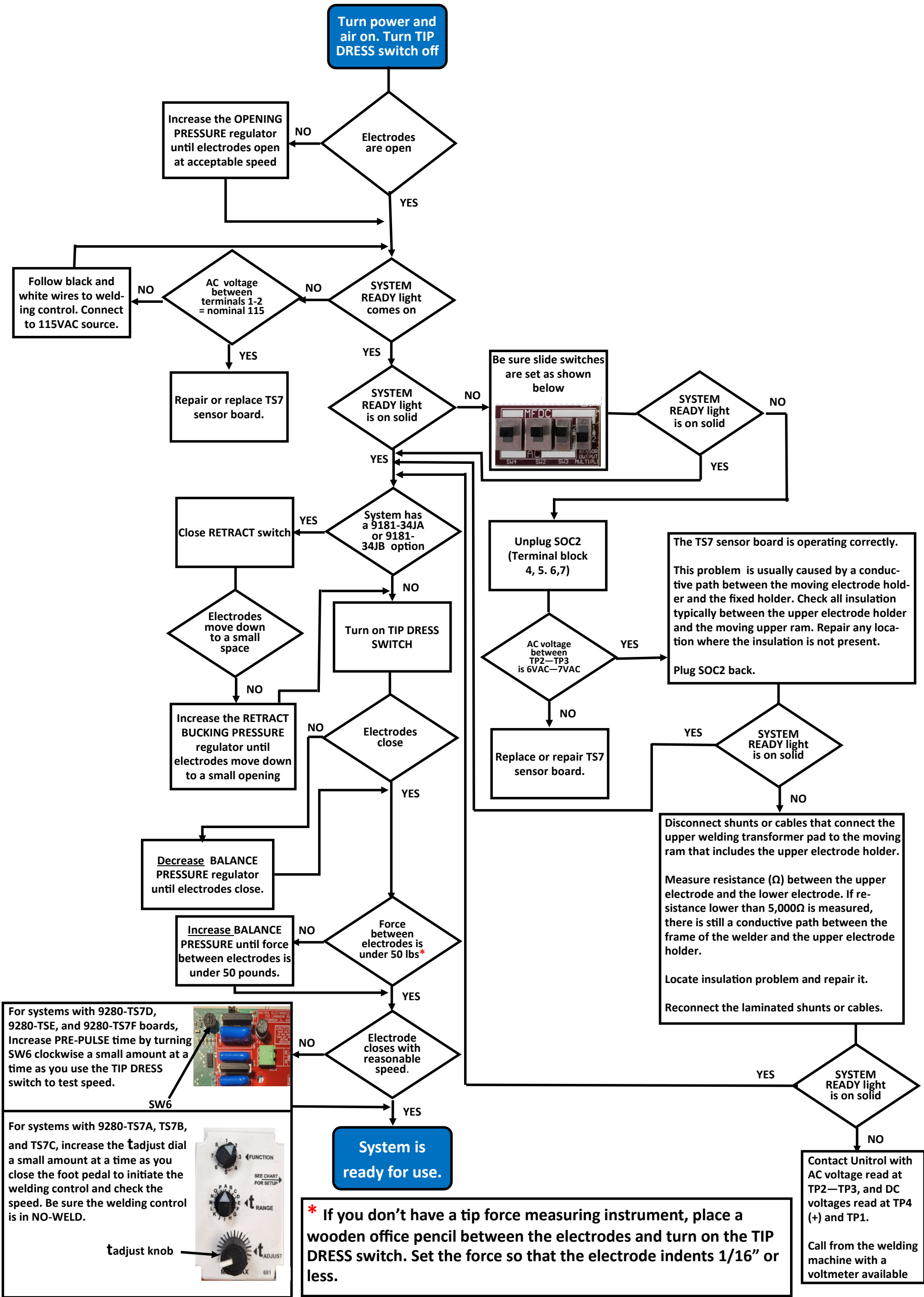


STAND-ALONE SOFT TOUCH **INITIAL STARTUP** FLOW CHART
HEAVY WEIGHT WELDING MACHINES WITH MFDC CONTROLS
MODELS 9181-34WPM/24DC AND 9181-34WPM/115



* If you don't have a tip force measuring instrument, place a wooden office pencil between the electrodes and turn on the TIP DRESS switch. Set the force so that the electrode indents 1/16" or less.

STAND-ALONE SOFT TOUCH **TROUBLE SHOOTING** FLOW CHART
HEAVY WEIGHT WELDING MACHINES WITH MFDC CONTROLS
MODELS 9181-34WPM/24DC and 9181-34WPM/115



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